

VELOSIT® SC 238

Ready-to-Use Screed



Application fields

VELOSIT SC 238 is a cementitious screed mix for 10 – 100 mm thick applications. It is mixed on site creating a rapid hardening overlayment. It is ready to receive flooring systems within 24 hours. Typical application fields besides others are as follows:

- Interior and exterior use
- Bonded screeds
- De-coupled screeds on insulation or membranes
- Floor and screed repairs

Properties

VELOSIT SC 238 is a shrinkage compensated ready for use screed formulation with quick drying.

VELOSIT SC 238 surpasses the requirements of EN 13813 class C50-F7.

VELOSIT SC 238 can be applied by trowel or suitable pumping equipment.

- Minimal shrinkage/expansion under dry resp. wet curing conditions minimizing the risk of micro-cracking
- Excellent workability
- Ready for covering with ceramic tiles after 24 hours, for moisture sensitive floor coverings after approx. 72 hours (moisture <1,8% CM)
- approx. 24 MPa (3480 psi) compressive strength after 24 hours
- Final strength of more than 50 MPa (7252 psi) after 28 days
- Open to foot traffic after 14 hours
- Very good adhesion to properly prepared concrete
- Excellent water resistance, no strength loss under water
- High tensile strength allowing thin applications on de-coupled screed applications
- Good weathering resistance
- Good sulfate resistance
- Light gray color close to concrete color

Application

1.) Substrate preparation

Bonded screed application

VELOSIT SC 238 is designed for concrete substrates. Steel may be coated with a suitable bonding bridge.

a.) Steel must be prepared to a purity of SA 2.5 acc. SIS 05 5900.

b.) Concrete substrates must be prepared with sand blasting, shot blasting or high pressure water blasting (>100 bar/1450 psi) to remove all bond breaking substances.

Substrate must be rough, open porous and load bearing. The minimum requirement for adhesive strength is 1.0 MPa (145 psi) and for the compressive strength 20 MPa (2901 psi). Lower strength values can be accepted if lower adhesive strength is acceptable. Active water leaks must be treated and fully stopped with VELOSIT PC 221. Leaking cracks need to be sealed with a PU injection material.

Priming:

a.) Steel: Apply a corrosion protection coat on rebar with VELOSIT CP 201. Other steel areas can be primed with VELOSIT PR 303 with a full broadcast. Steel may expand and contract differently under temperature changes than a cementitious mortar. Thus steel application is only recommended if steel is embedded in larger concrete bodies or the temperature is not subject to major changes.
b.) Concrete substrates must be primed with VELOSIT CP 201 and the screed can be applied wet in wet immediately after priming.

De-coupled screeds

a.) Insulation boards (EPS, XPS etc.) must be laid out on a solid substructure that prevents future settlement. A PE membrane is mandatory to avoid the screed mortar entering the joints and building

bridges to the substrate. Use de-coupling strips on the wall termination.

b.) Existing membranes like bitumen sheets can be covered directly with a VELOSIT SC 238 based screed.

c.) Wooden substrates must be covered with a de-coupling membrane (for example PE sheet).

2.) Processing

Mixing: VELOSIT SC 238 requires 5 – 6 % potable water, i.e. 1.25 - 1.5 l (0.35 – 0.4 gal.) water per 25 kg (44 lb.) bag. Fill the 5 % mixing water (3.75 l per 3 bags) into a freefall mixer and add 3 bags of VELOSIT SC 238 and mix for 2 min. Check the consistency and add water to adjust the desired consistency (total water not to exceed 1.5 l per bag). Small volumes can be hand-mixed in a suitable bucket. Add the calculated water amount and add the powder mix afterwards with a slow speed drill (300 – 600 rpm) into the water until a lump-free mix is achieved. Do not over water the product!

The product is workable for approx. 60 min. at 23°C.

a.) Trowel application: Pour VELOSIT SC 238 screed onto the prepared substrate and level with a rake to the desired thickness. Finish with a screed trowel and compact the surface. Make sure to work in sections that can be finished within 60 min.

b.) Pump application: Suitable mortar pumps are for example:

- Brinkmann GmbH: Estrichboy
- Putzmeister GmbH: Mixokret M 740

Add the required amount of water into the drum and add 7 – 8 bags of VELOSIT SC 238 and mix for 1 -2 min. Pump onto the prepared substrate and level with a rake. Finish with a screed trowel and compact the surface. Make sure to work in sections that can be finished within 60 min. Control the slump with a slump cone regularly. Long pump interruptions may result in clogging of the pump hose. The product may cure a lot faster if the hose is exposed to direct sunlight. Always empty and flush

the machine after pumping or before long pump interruptions. VELOSIT SC 238 is a fast curing material and may be hard to remove if left in the machine.

Never overcoat joints or untreated cracks as this will most likely result in surface cracks!

Recommended installation thickness:

- decoupled screeds:
 - point loads < 2 kN/m²: min. 25 mm
 - point loads < 10 kN/m²: min. 65 mm
 - Do not exceed 100 mm in one lift.
- bonded screeds: 10 – 100 mm

3.) Curing

VELOSIT SC 238 is a cement based screed do not require curing. Protect the applied product for 24 hours against direct sun light, wind and temperature changes exceeding 5°C (9°F).

Estimating

Volume yield:
20 kg (44 lbs.) VELOSIT SC 238 result in approx. 10.2 liter (0.36 ft³) cured screed.

Consumption per m²:
1 cm thickness: 19.7 kg
4 cm thickness: 79 kg
5 cm (2") thickness: 98.5 kg

Cleaning

VELOSIT SC 238 screeds can be removed in the fresh state with water. Once it has cured acidic cleaners like muriatic acid and mechanical cleaning are required.

Quality features

Color: gray
 Water demand: 5 – 6 %
 Density: 1.8 kg/l
 Substrate temperature: 10 – 35 °C*
 (50 – 95 °F)
 Compressive / flexural strength approx.:
 24 hours: 24 / 4 MPa (3480/580 psi)
 7 days: 40/ 6 MPa (5802/870 psi)
 28 days: 51 / 7 MPa (7397/1015 psi)
 Adhesive strength** approx.:
 - primed with CP 201: 1.6 MPa (232 psi)
 Length change after 56 days approx.:
 - dry storage: - 0.2 mm/m (- 0.02 %)
 - water storage: + 0.0 mm/m (+ 0.00 %)
 Fire rating EN13501-1: Class A1

**acc. EN 1542. Adhesion depends very much on proper surface preparation!

Packaging

VELOSIT SC 238 is available in 25 kg (55 lb.) watertight plastic bags.

Storage

VELOSIT SC 238 can be stored in unopened original packs for 12 months at 5 – 35°C (40 – 95°F) in a dry storage place protected against sunlight.

Safety

Please observe the actual valid material safety data sheet and follow the described safety measures for handling of the product.

Recommendations

VELOSIT SC 238 is only available for professional applicators.

Never add water to VELOSIT SC 238 when it has started to set. Stiffened material must be disposed.

All described product features are determined under controlled laboratory conditions according to the relevant international standards. Values determined under job site conditions may deviate from the stated values.

Please always use the latest version of this data sheet available from our website www.velosit.de.

Hersteller

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